



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3015-3

Job Sheet 169279



Part No: D3015-3

Job Qty: 100 ea

Part Name: Locknut



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/6/17

Job Tracking No:

Due Date: 12/13/17

Created By: Diane Baker

Type: Stock

Description:

Note: DWG REV C IPP: A 01.06.28 New Issue SM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	100 pcs		12/13/17	0.00	0.00	Purchasing		SPR-12-9
110	Packaging	100 pcs		12/13/17	0.00	0.00	Packaging2		SPR-12-9
120	QC	100 pcs		12/13/17	0.00	0.00	QC6		DEC 13 2017
130	Packaging	100 pcs		12/13/17	0.00	0.00	Packaging3-1	ST025A	DEC 13 2017
140	QC21-SA	100 Ea		12/13/17	0.00	0.00	QC21		DEC 13 2017

Part Op 100 - Issue P/O: 038522 Possible Supplier: Acklands P/N: PFS LNNC516S1
Descriptions: 110 - Ensure Material Release Note is attached
140 - Possible Supplier: Main Industrial P/N: PFS LNNC516S1 D3015-3

DAG
21
9-13

DEC 06 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
100-Purchasing	PFS-LNNC5/16S1	100	0	0	0

Part Specifications

Specifications could not be found.

Plex 12/6/17 10:31 AM dart.baker.diane

DART
AEROSPACE
S019353



Locknut

PART NO: D3015-3

Revision:

Operation:

Change No:

Purchasing

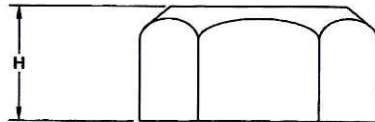
Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Mfg Date: 12/09/17

Job No: 169279

SPECIFICATION CONTROL DRAWING



D3015-X LOCKNUT

PART NUMBER	SIZE	HEIGHT H	POSSIBLE SUPPLIER
D3015-1	1/4-20 UNC	0.31	ACKLANDS, P/N PFSLNNC14S1
D3015-3	5/16-18 UNC	0.34	ACKLANDS, P/N PFSLNNC516S1
D3015-5	7/16-14 UNC	0.46	ACKLANDS, P/N PFSLNNC716S1
D3015-7	M5	0.19	ACKLANDS, P/N FLMN021-005-0000



RELEASED
09/07/15 JAP

NOTES:

- 1) MATERIAL: SS LOCKNUT WITH NYLON INSERT
- 2) FINISH: N/A
- 3) TOLERANCES: ALL DIMENSIONS SHOWN AS REFERENCE
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A

C	REFORMAT DWG. -7 P/N NOW FLMN021-005-0000 WAS LNNMSS1 (ZN B8-1), PAR 09-020	CP	09.07.08
B	ADD D3015-7	KJ	03.07.15
A	NEW ISSUE	DS	01.05.03
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.07.08		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. REV. C
D3015 SHEET 1 OF 1
TITLE SCALE
LOCKNUT NTS

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038577

Supplier: MAI001-VC
Main Industrial Sales Ltd.
1475, Tessier
Hawkesbury
ON
K6A 3S6 Canada
Phone: 613 632 3595
Fax: 613 632 0262

PO No: PO038577

PO Date: 12/6/17

Due Date: 12/13/17

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
DEC 06 2017

Items

Line Item	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	5/16WC	Washer - Stock	Firmed	12/13/17	500 Ea	0 Ea	500 Ea	\$0.032/Ea	\$16.00
2	6800ZZ	Bearing - Stock job# 169277	Firmed	12/13/17	150 pcs	0 pcs	150 pcs	\$1.48/pcs	\$222.00
3	6900ZZ	Bearing - Stock job# 169280	Firmed	12/13/17	50 pcs	0 pcs	50 pcs	\$1.62/pcs	\$81.00
4	PFS-FW14S1	Washer - Stock job# 169241	Firmed	12/13/17	1,500 Ea	0 Ea	1,500 Ea	\$0.027/Ea	\$40.50
5	PFS-LNNC5/16S1	Lock Nut - job# 169279 Stock	Firmed	12/13/17	100 Ea	0 Ea	100 Ea	\$0.10/Ea	\$10.00
6	CL-2-C	Lanyard Wire - Stock	Firmed	12/13/17	400 ft	0 ft	400 ft	\$0.70/ft	\$280.00
Grand Total:									\$649.50

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A016 PERSONNEL QUALIFICATION

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A032 PUBLIC LAW 101-592 FASTENER QUALITY ACT

A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

CZ

CLB

MAIN INDUSTRIAL SALES LTD.

1475 TESSIER ST.
HAWKESBURY ON K6A 3S6
Phone: (613) 632-3595 Ext. Fax: (613) 632-0262
sales@mainindustrialsales.com

Packing Slip

DATE December 08, 2017

NUMBER 0000215808

CUSTOMER NO. DART

BILL TO:

DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY ON K6A 1K7

SHIP TO:

DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY ON K6A 1K7

(613) 632-5200 Ext.

(613) 632-5200 Ext.

P.O. NUMBER	SALESPERSON	ORDER DATE	REQ. DATE	ORDER NUMBER
38577	EB	06-Dec-17		0000215808
F.O.B.	SHIP VIA	TERMS		
F.O.B. value	OUR TRUCK / LOCAL	NET 30 DAYS		
PART NUMBER DESCRIPTION	LOCATION	UOM	QUANTITY REQ. SHIPPED B.O.	
0-516FWSS 5/16 18-8 FLAT WASHER YOUR PART #: 5/16VC	26A6	EA	500 500	
0-68002ZKML BALL BEARING YOUR PART #: 6800ZZ	6D6	EA	150 150	
0-69002ZKML KML BALL BEARING YOUR PART #: 6900ZZ	6D6	EA	50 50	
0-14FWSS 1/4 18-8 FLAT WASHER YOUR PART #: PFS-FW14S1	26A6	EA	1,500 1,500	
0-516CNLNSS 5/16-18 18-8 NYLON LOCKNUT YOUR PART #: PFS-LNNC5/16S1	26C6	EA	100 100	
0-CL2C LANYARD THANKS ERIC		FT	400 400	

DAS
38
9-89

SPN-12-9

SPN-12-9